

14032114369

A02 **Inspection certificate "3.1" (EN 10 204)**

A03 Document No.: 63113/18		A08 Manufacturer's Works Order No.: 20735/0/18			
A07 Customer's Order (P.O.) No./Item No.: NZ/2018/794		A10 Advice - Note No.: 8150037734			
A11 Supplier's Order No.: 3151008228		A06 Customer / Consignee: KOVOMARKET, s.r.o. Průmyslová 1143 686 42 Uherské Hradiště Czech Republic			
B08, B12/13 Quantity delivered:				B13 Actual mass	
pcs bdls	mtrs feet			kgs lbs	
50	300,000			3040	
B09-11 Dimensions: 114,0 X 3,60 mm					
B02 Steel designation: 11353.1					
B01, B03, B04 Product, conditions and terms of delivery: Seamless steel tubes, - Trubky ocelové bezešvé hladké, ČSN 425715.01/81, ČSN 420250.12/88, Normalized hot finished. - Normalizačně doválcováno.					
A04, B06 Marking: Manufacturer's mark, mill inspector's stamp AMTPO 2					
C71-92 Heat chemical analysis (%)		C70 Steel made by basic oxygen process, fully killed, strand cast.			
B07 Heat No.:	C	P	S		
10115Y	0,08	0,019	0,005		
Z99					
B07 Test results:		MPa	MPa		
Heat No. C00	Specimen No.	C11 Yield Point	C12 Tensile Strength		
Requirements: 11353.1		min. 235	340- 470		
			% (5d)		
			C13 Elongation		
			min. 25		
			C40-43 Impact test		
			min		
			C30-32 Hardness		
Z99					
D01 Visual and dimensional inspection with satisfactory results	X	D51 The tightness of pipes guaranteed by the pressure up to	MPa 6.0		
C50 Flattening test (EN ISO 8492) - satisfactory		D02 The pipes tested on tightness by NDT in acc. to			
C51 Expanding test (EN ISO 8493) - satisfactory					
C52 Bending test (EN ISO 8491) - satisfactory					
C53 Ring expanding test (EN ISO 8495) - satisfactory		D03 Nondestructive Electromagnetic Testing			
C54 Ring tensile test (EN ISO 8496) - satisfactory					
The manufacturer has an established and certified management system according to ISO 9001:2015, ISO 14001:2015, ISO 50001:2011, OHSAS 18001:2007. Hodnota hmotnostní aktivity ionizujícího záření v tavební analýze nepřesahuje 100 Bq/kg. Mass activity value of the ionising radiation in the heat analysis does not exceed 100 Bq/kg					
Z01 All pipes conform to the above mentioned standards and ordering requirements and agreements.					
Z02 Date of issue 21.9.2018/KA		Tel.: ++420 595683644			

ArcelorMittal

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Řízení jakosti

Pastucha

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Work's Inspector
Z02 Validation