

1423208036

A02 **Inspection certificate "3.1" (EN 10 204)**A03 Document No.: **33599/18**

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A07	Customer's Order (P.O.) No./Item No.: <b>NZ/2018/1178</b>				A08	Manufacturer's Works Order No.: <b>20847/0/18</b>				
A11	Supplier's Order No.: <b>3151009044</b>				A10	Advice - Note No.: <b>8150040916</b>				
B08, B12/13	Quantity delivered:			B13	Actual mass					
	pcs	mtrs			kgs					
	bcls	feet			lbs					
	<b>155</b>	<b>940,000</b>			<b>7209</b>					
B09-11	Dimensions: <b>89,0 x 3,60 mm</b>				<div style="border: 1px solid black; padding: 5px;"> <b>KOVOMARKET, s.r.o.</b>  <b>Průmyslová 1143</b>  <b>686 42 Uherské Hradiště</b>  <b>Czech Republic</b> </div>					
B02	Steel designation: <b>11353.1</b>									
B01, B03, B04	Product, conditions and terms of delivery: <b>Seamless steel tubes, - Trubky ocelové bezešvé hladké, ČSN 425715.01/81, ČSN 420250.12/88, Normalized hot finished. - Normalizačně doválcováno.</b>									
A04, B06	Marking: Manufacturer's mark, mill inspector's stamp  <b>AMTPO</b> <span style="border: 1px solid black; border-radius: 50%; padding: 2px 5px;">2</span>									
C71-92	Heat chemical analysis (%)				C70	Steel made by basic oxygen process, fully killed, strand cast.				
B07	Heat No.:	C	P	S						
	13025Y	0,07	0,014	0,008						
Z99	<input type="checkbox"/>									
B07 C04	Test results:	MPa		MPa		% (5d)		C40-43 Impact test		C30-32 Hardness
	Heat No. C00 Specimen No.	C11 Yield Point	C12 Tensile Strength	C13 Elongation	C40-43 Impact test		C30-32 Hardness			
	Requirements: <b>11353.0</b>	min. <b>235</b>	min. <b>345</b>	min. <b>24</b>	Ø min					
	<b>13025Y</b>	<b>349</b> <b>335</b>	<b>411</b> <b>410</b>	<b>32,2</b> <b>29,2</b>						
Z99	<input type="checkbox"/>									
D01	Visual and dimensional inspection with satisfactory results			X	D51	The tightness of pipes guaranteed by the pressure up to		MPa	<b>6.0</b>	
C50	Flattening test (EN ISO 8492) - satisfactory				D02	The pipes tested on tightness by NDT in acc. to				
C51	Expanding test (EN ISO 8493) - satisfactory									
C52	Bending test (EN ISO 8491) - satisfactory									
C53	Ring expanding test (EN ISO 8495) - satisfactory				D03	Nondestructive Electromagnetic Testing				
C54	Ring tensile test (EN ISO 8496) - satisfactory									
<p>The manufacturer has an established and certified management system according to ISO 9001:2015, ISO 14001:2015, ISO 50001:2011, OHSAS 18001:2007.</p> <p><b>Hodnota hmotnostní aktivity ionizujícího záření v tavební analýze nepřesahuje 100 Bq/kg.</b></p> <p><b>Mass activity value of the ionising radiation in the heat analysis does not exceed 100 Bq/kg.</b></p>										
Z01	All pipes conform to the above mentioned standards and ordering requirements and agreements.									
Z02	Date of issue <b>6.12.2018/TR</b>			Tel.: ++420 595683644						


  
ArcelorMittal

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 Řízení jakosti

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 A05 QA Department  
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 707 02 Ostrava-Kunčice  
 Czech Republic

Bc. Petr Pastucha

 Work's Inspector  
 Z02 Validation

E.z. 2574/16/15/P