

1403024363



A02 **Inspection certificate "3.1" (EN 10 204)**

A03 Document No.: **64766/17**

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A07	Customer's Order (P.O.) No./Item No.: NZ/2017/685	A08	Manufacturer's Works Order No.: 10294/0/17															
A11	Supplier's Order No.: 3151005226	A10	Advice - Note No.: 8150023503															
B08, B12/13	Quantity delivered: <table border="1"> <tr> <td>pcs</td> <td>mtrs</td> <td>kgs</td> </tr> <tr> <td>bcls</td> <td>feet</td> <td>lbs</td> </tr> <tr> <td>14</td> <td>84,219</td> <td>3491</td> </tr> </table>	pcs	mtrs	kgs	bcls	feet	lbs	14	84,219	3491	B13 Actual mass							
pcs	mtrs	kgs																
bcls	feet	lbs																
14	84,219	3491																
B09-11	Dimensions: 273,0 X 6,30 mm	<div style="border: 1px solid black; padding: 5px;"> <p>Doporučeně KOVOMARKET, s.r.o. Průmyslová 1143 686 42 Uherské Hradiště Czech Republic</p> </div>																
B02	Steel designation: 11353.1																	
B01, B03, B04	Product, conditions and terms of delivery: Seamless steel tubes, - Trubky ocelové bezešvé hladké, ČSN 425715.01/81, ČSN 420250.22/88, Normalized hot finished. - Normalizačně doválcováno.																	
A04, B06	Marking: Manufacturer's mark, mill inspector's stamp <div style="text-align: center;"> AMTPO </div>																	
C71-92	Heat chemical analysis (%)	C70 Steel made by basic oxygen process, fully killed, strand cast.																
B07	Heat No.: 90980K	C	P	S														
Z99	<input type="checkbox"/>																	
B07, C04	Test results: Heat No. C00 Specimen No. Requirements: 11353.1	C11 Yield Point min. 235	C12 Tensile Strength 340- 470	C13 Elongation min. 25	C40-43 Impact test	C30-32 Hardness												
	90980K/3	305 297	421 420	26,5 26,6	Ø min													
Z99	<input type="checkbox"/>																	
D01	Visual and dimensional inspection with satisfactory results	X	D51	The tightness of pipes guaranteed by the pressure up to	MPa	6.0												
C50	Flattening test (EN ISO 8492) - satisfactory		D02	The pipes tested on tightness by NDT in acc. to														
C51	Expanding test (EN ISO 8493) - satisfactory																	
C52	Bending test (EN ISO 8491) - satisfactory																	
C53	Ring expanding test (EN ISO 8495) - satisfactory		D03	Nondestructive Electromagnetic Testing														
C54	Ring tensile test (EN ISO 8496) - satisfactory																	
Mass activity value of the ionising radiation in the heat analysis does not exceed 100 Bq/kg. Hodnota hmotnostní aktivity ionizujícího záření v tavební analýze nepřesahuje 100 Bq/kg.																		
Z01	All pipes conform to the above mentioned standards and ordering requirements and agreements.																	

Z02 Date of issue **22.11.2017/KA**

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ArcelorMittal

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 Řízení jakosti

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Bc. Petr Pastucha

Work's Inspector
 Z02 Validation

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