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ArcelorMittal

A02 **Inspection certificate "3.1" (EN 10 204)**

A03 Document No.: **63483/18**

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A07	Customer's Order (P.O.) No./Item No.: <b>NZ/2018/1056</b>				A08	Manufacturer's Works Order No.: <b>10182/0/18</b>				
A11	Supplier's Order No.: <b>3151008729</b>				A10	Advice - Note No.: <b>8150038934</b>				
B08, B12/13	Quantity delivered:			B13 Actual mass	A06 Customer / Consignee:  <b>KOVOMARKET, s.r.o. Průmyslová 1143 686 42 Uherské Hradiště Czech Republic</b>					
	pcs	mtrs	kg							
	bdls	feet	lbs							
	<b>51</b>	<b>310,568</b>	<b>10431</b>							
B09-11	Dimensions: <b>219,0 X 6,30 mm</b>									
B02	Steel designation: <b>11353.1</b>									
B01, B03, B04	Product, conditions and terms of delivery: <b>Seamless steel tubes, - Trubky ocelové bezešvé hladké, ČSN 425715.01/81, ČSN 420250.12/88,, Normalized hot finished. - Normalizačně doválcováno.</b>									
A04, B06	Marking: Manufacturer's mark, mill inspector's stamp  <b>AMTPO</b> 									
C71-92	Heat chemical analysis (%)				C70	Steel made by basic oxygen process, fully killed, strand cast.				
B07	Heat No.:	C	P	S						
	<b>11453K</b>	<b>0,10</b>	<b>0,011</b>	<b>0,007</b>						
Z99	<input type="checkbox"/>									
B07, C04	Test results:	MPa		MPa		% (5d)		C40-43 Impact test		C30-32 Hardness
	Heat No. C00 Specimen No. Requirements:	C11 Yield Point min.	C12 Tensile Strength	C13 Elongation	C40-43 Impact test		C30-32 Hardness			
	<b>11453K/2</b>	<b>235</b>	<b>340- 470</b>	<b>min. 25</b>	Ø min					
		<b>312</b> <b>319</b>	<b>420</b> <b>431</b>	<b>25,1</b> <b>29,6</b>						
Z99	<input type="checkbox"/>									
D01	Visual and dimensional inspection with satisfactory results			X	D51	The tightness of pipes guaranteed by the pressure up to		MPa	6.0	
C50	Flattening test (EN ISO 8492) - satisfactory				D02	The pipes tested on tightness by NDT in acc. to				
C51	Expanding test (EN ISO 8493) - satisfactory									
C52	Bending test (EN ISO 8491) - satisfactory									
C53	Ring expanding test (EN ISO 8495) - satisfactory				D03	Nondestructive Electromagnetic Testing				
C54	Ring tensile test (EN ISO 8496) - satisfactory									
The manufacturer has an established and certified management system according to ISO 9001:2015, ISO 14001:2015, ISO 50001:2011, OHSAS 18001:2007. <b>Hodnota hmotnostní aktivity ionizujícího záření v tavební analýze nepřesahuje 100 Bq/kg.</b> <b>Mass activity value of the ionising radiation in the heat analysis does not exceed 100 Bq/kg</b>										
Z01	All pipes conform to the above mentioned standards and ordering requirements and agreements.									
Z02	Date of issue <b>24.10.2018/KA</b>				Tel.: +420 595683644					



**ArcelorMittal**

ArcelorMittal Tubular Products Ostrava a.s.  
Vratimovská 689, 707 02 Ostrava 7  
Řízení jakosti

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*Pastucha*

**Bc. Petr Pastucha**

Work's Inspector  
Z02 Validation

E.z. 2574/16/15/P

A01 ArcelorMittal Tubular Products Ostrava a.s.  
A05 QA Department  
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